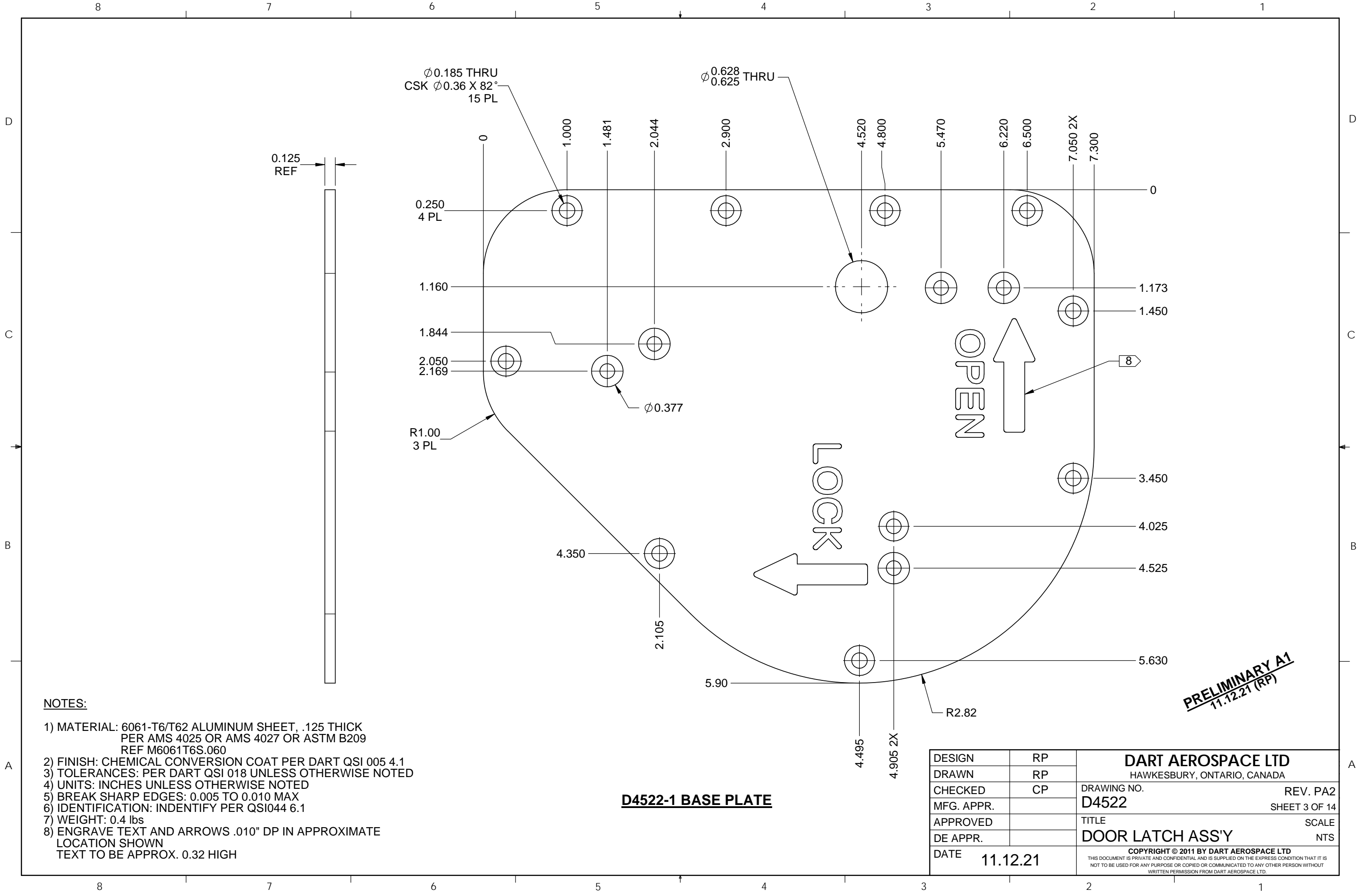


PRELIMINARY A1
11.12.21 (RP)

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	CP	DRAWING NO.	REV. PA1
MFG. APPR.		D4522	SHEET 2 OF 14
APPROVED		TITLE	SCALE
DE APPR.		DOOR LATCH ASS'Y	NTS
DATE	11.12.21	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

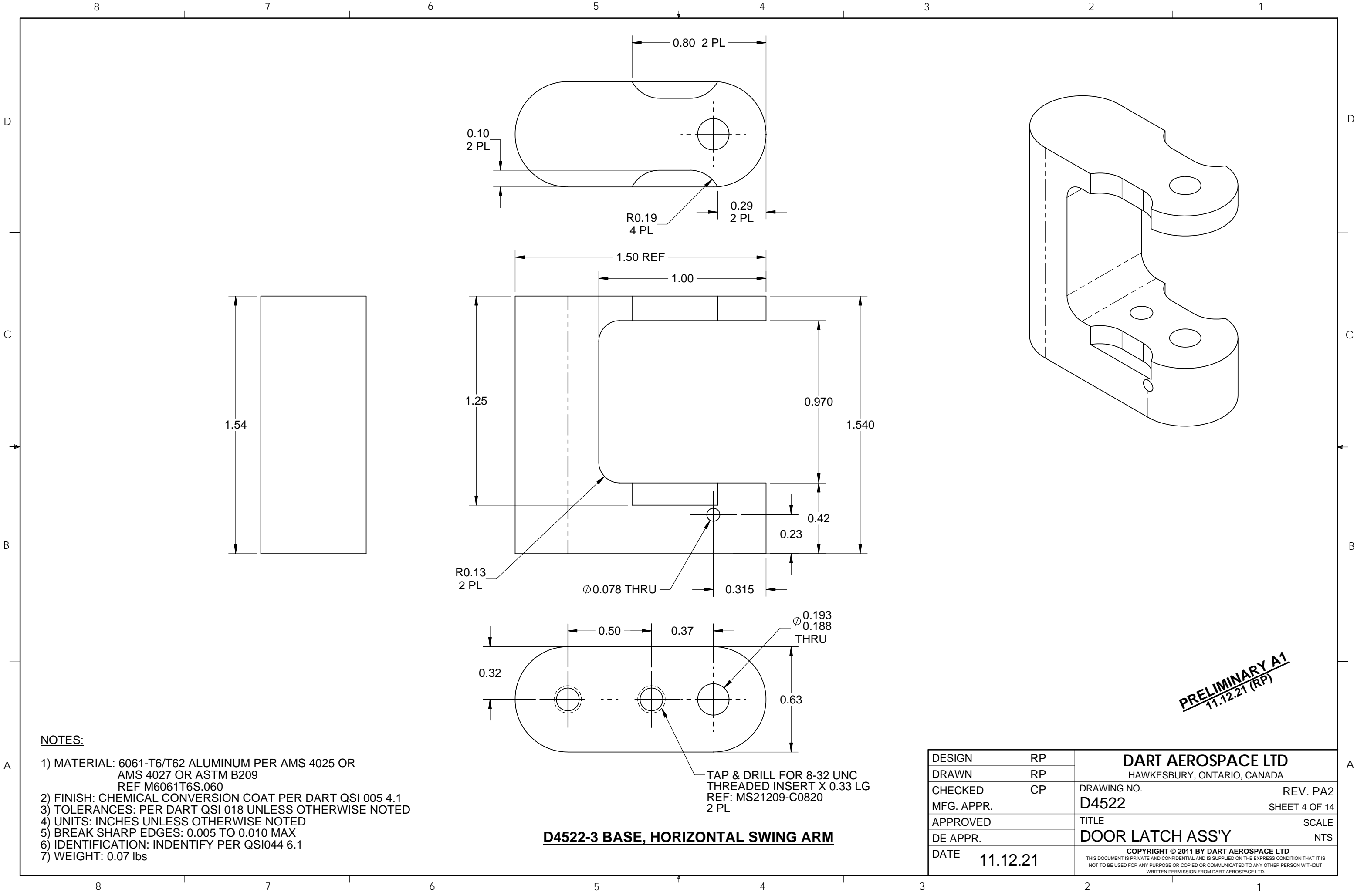


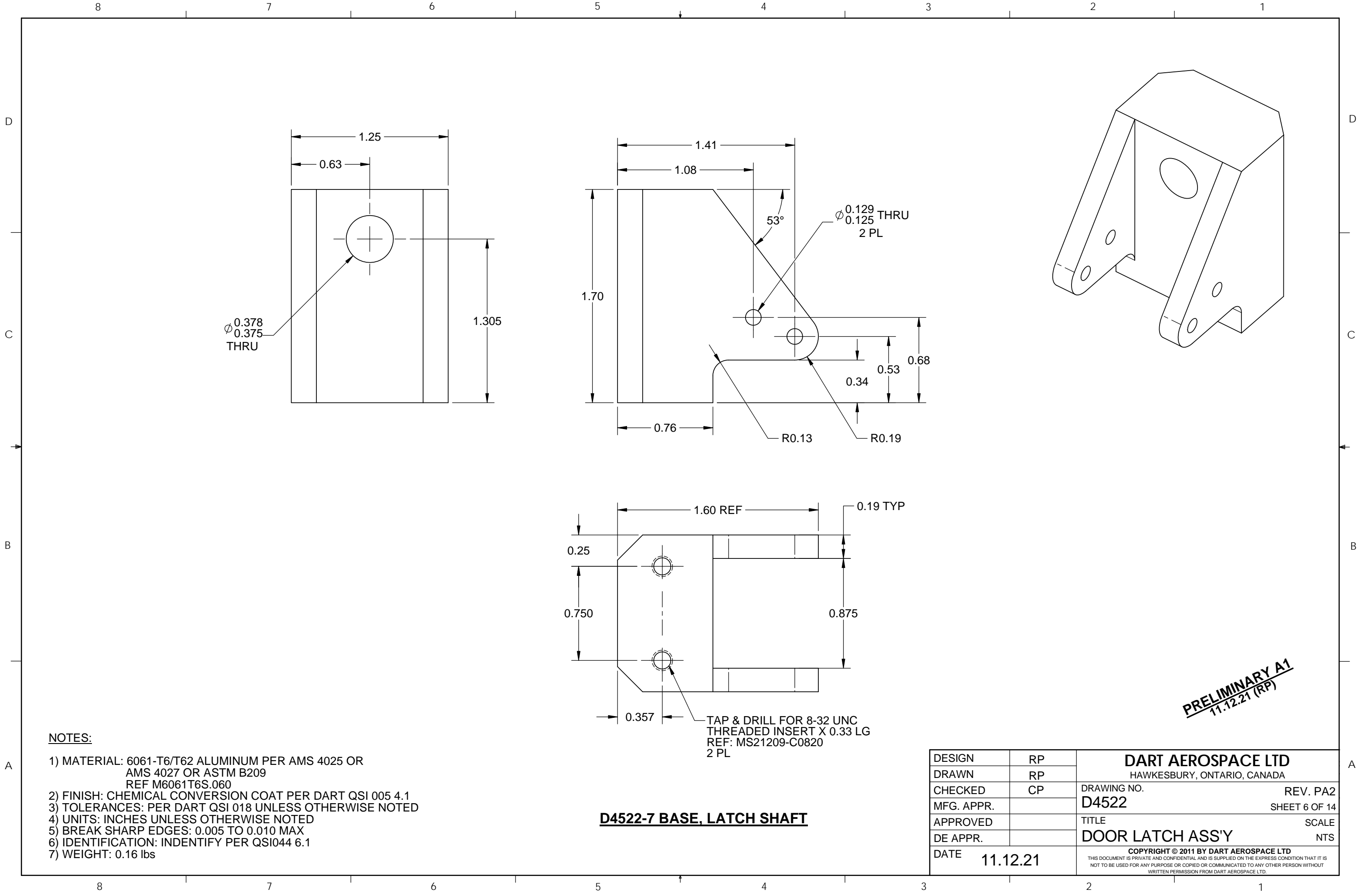
NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, .125 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.060
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI044 6.1
- 7) WEIGHT: 0.4 lbs
- 8) ENGRAVE TEXT AND ARROWS .010" DP IN APPROXIMATE
LOCATION SHOWN
TEXT TO BE APPROX. 0.32 HIGH

D4522-1 BASE PLATE

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	CP	DRAWING NO.	REV. PA2
MFG. APPR.		D4522	SHEET 3 OF 14
APPROVED		TITLE	SCALE
DE APPR.		DOOR LATCH ASS'Y	NTS
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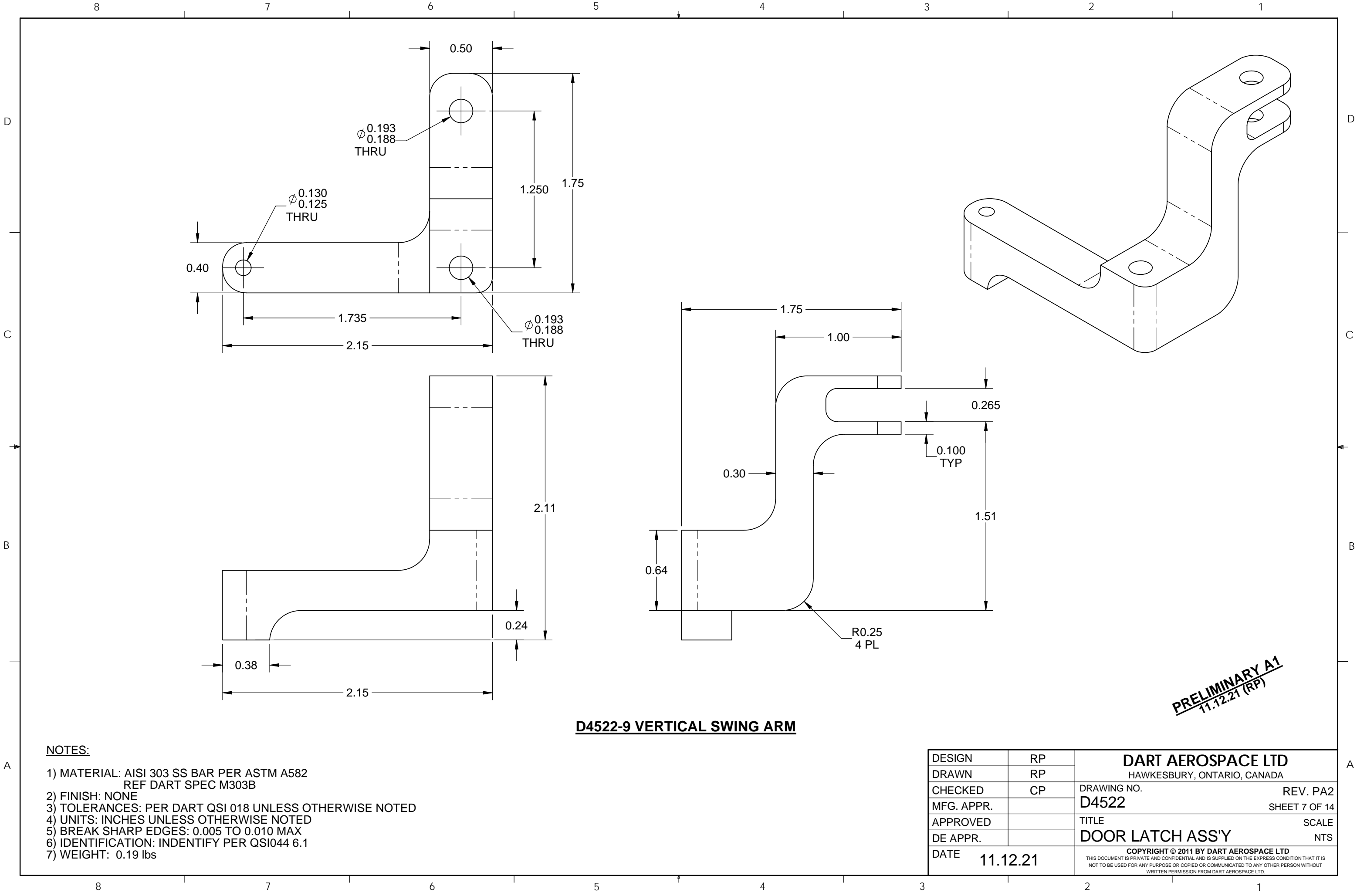


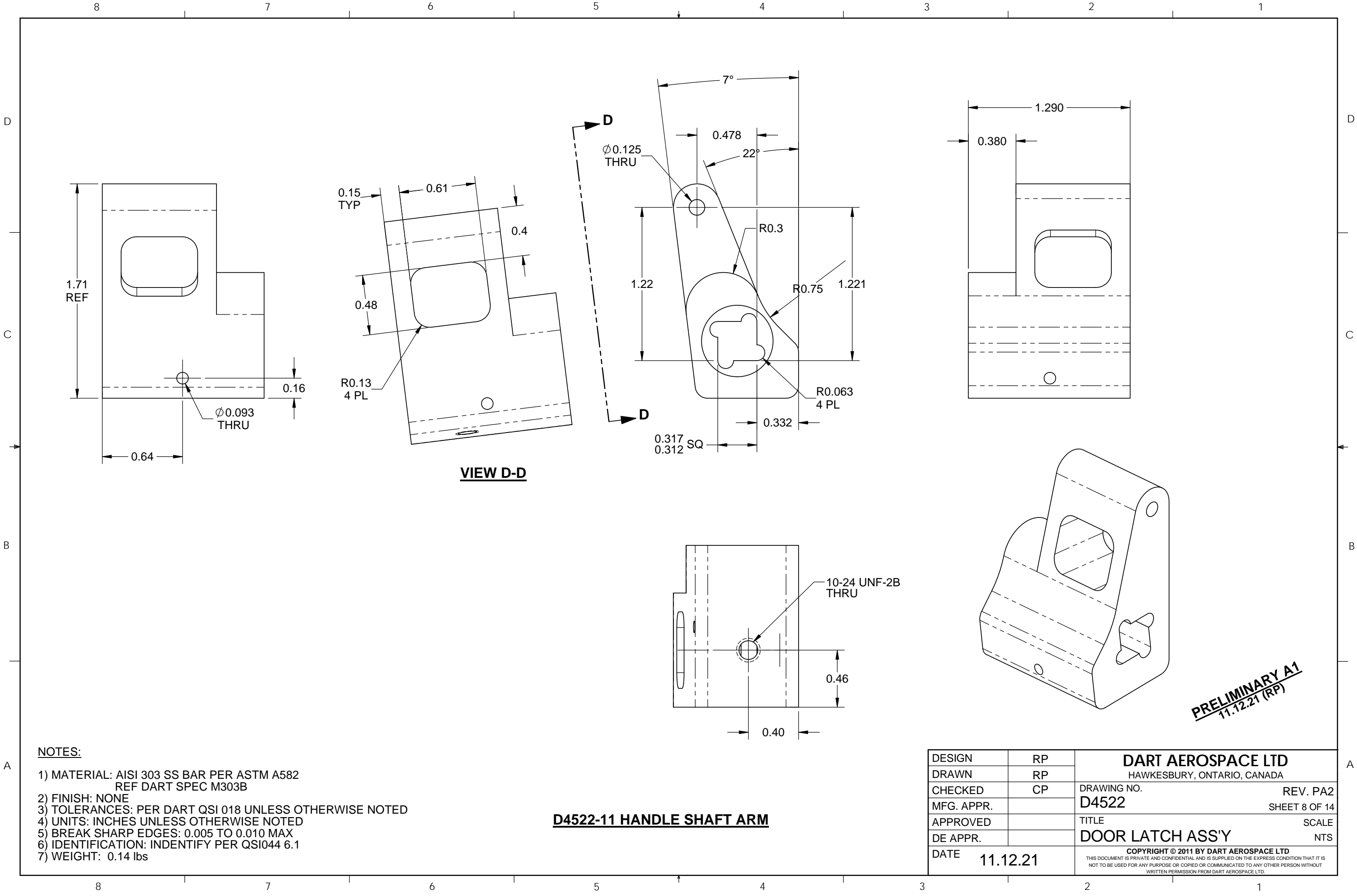


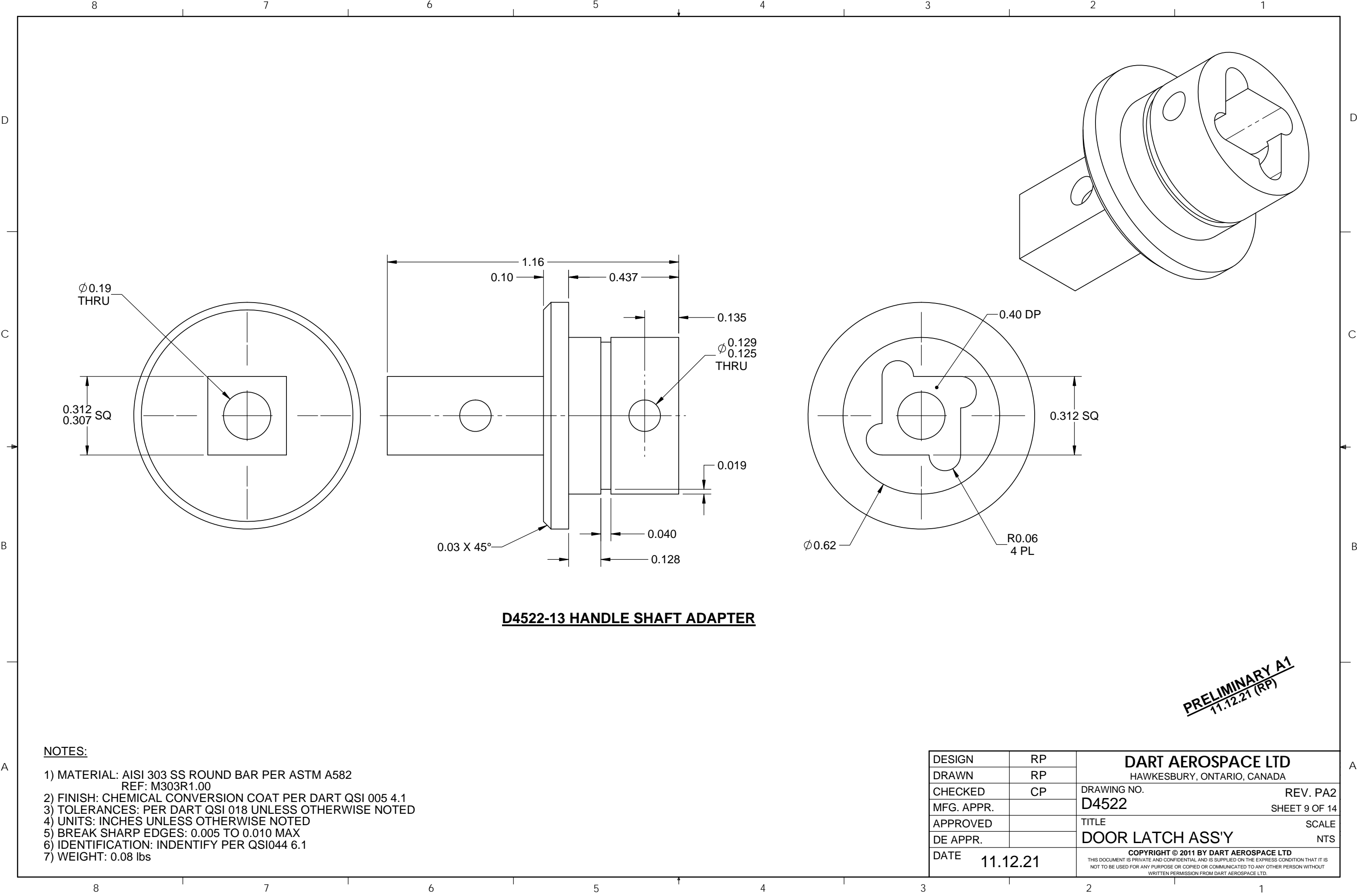
NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM PER AMS 4025 OR AMS 4027 OR ASTM B209 REF M6061T6S.060
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: INDENTIFY PER QSI044 6.1
- 7) WEIGHT: 0.16 lbs

D4522-7 BASE, LATCH SHAFT







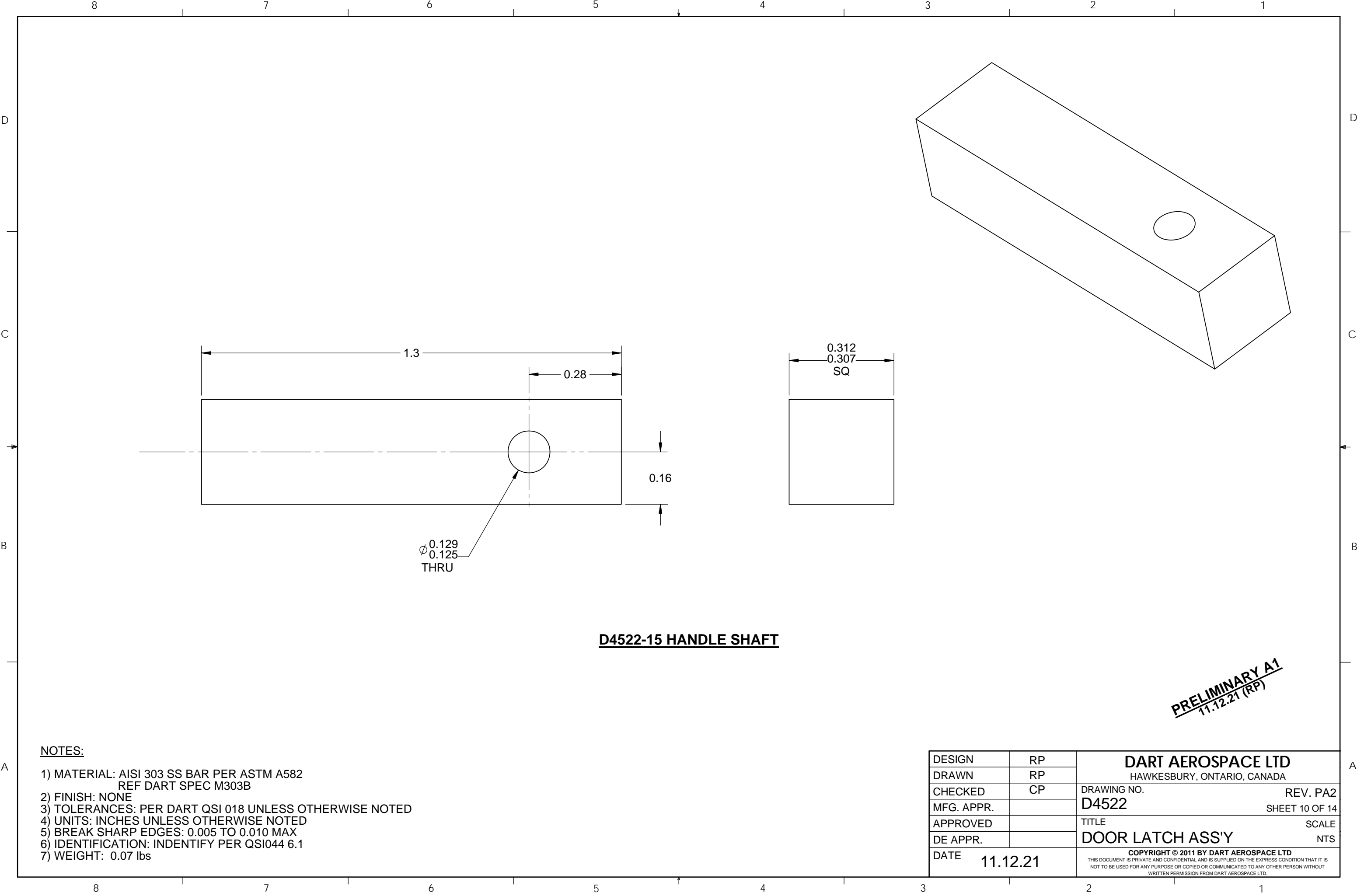
D4522-13 HANDLE SHAFT ADAPTER

NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR PER ASTM A582
REF: M303R1.00
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: INDENTIFY PER QSI044 6.1
- 7) WEIGHT: 0.08 lbs

PRELIMINARY A1
11.12.21 (RP)

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	CP	DRAWING NO. D4522	REV. PA2 SHEET 9 OF 14
MFG. APPR.		TITLE DOOR LATCH ASS'Y	SCALE NTS
APPROVED			
DE APPR.			
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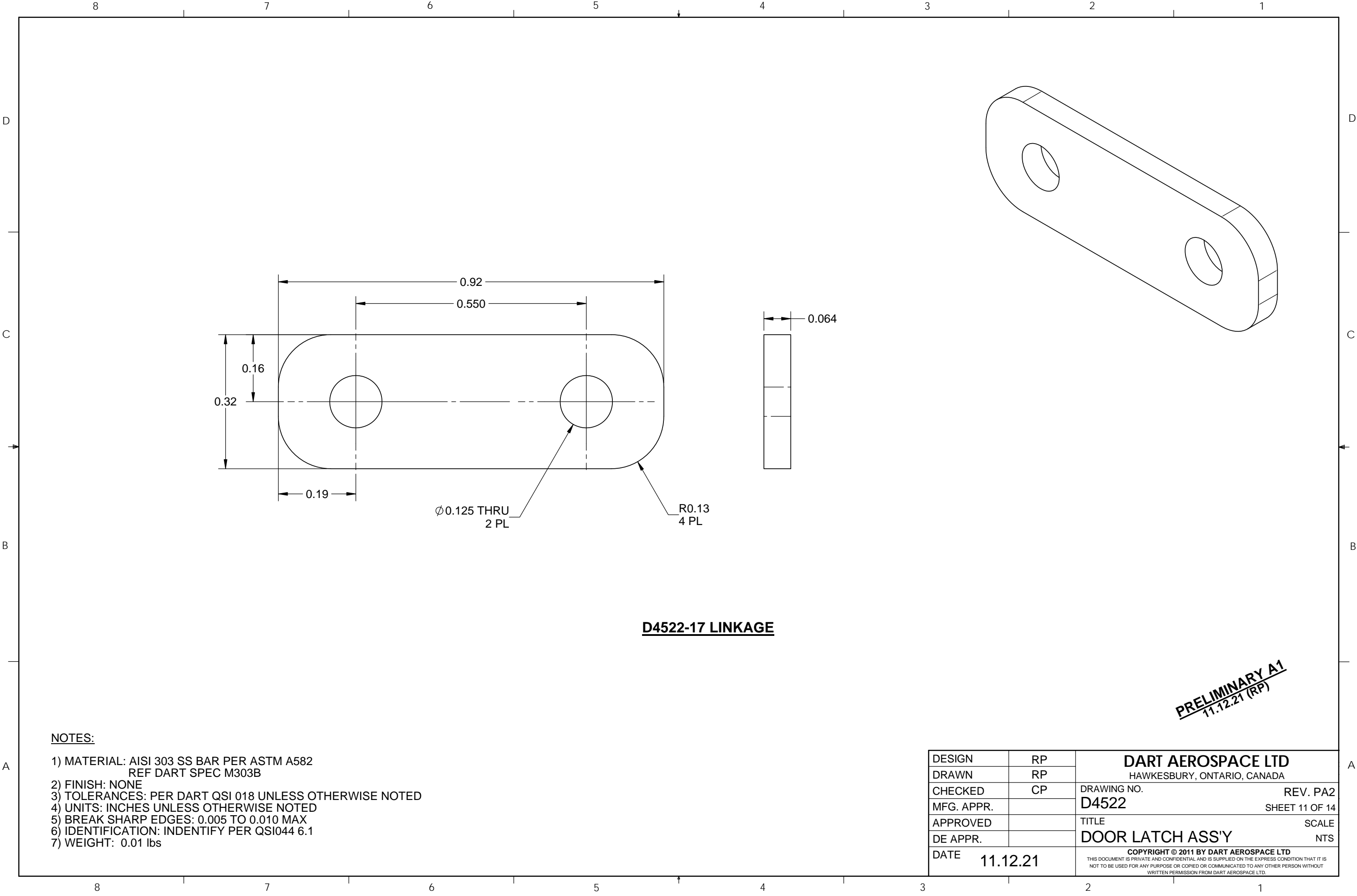


D4522-15 HANDLE SHAFT

- NOTES:**
- 1) MATERIAL: AISI 303 SS BAR PER ASTM A582
REF DART SPEC M303B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: INDENTIFY PER QSI044 6.1
 - 7) WEIGHT: 0.07 lbs

PRELIMINARY A1
11.12.21 (RP)

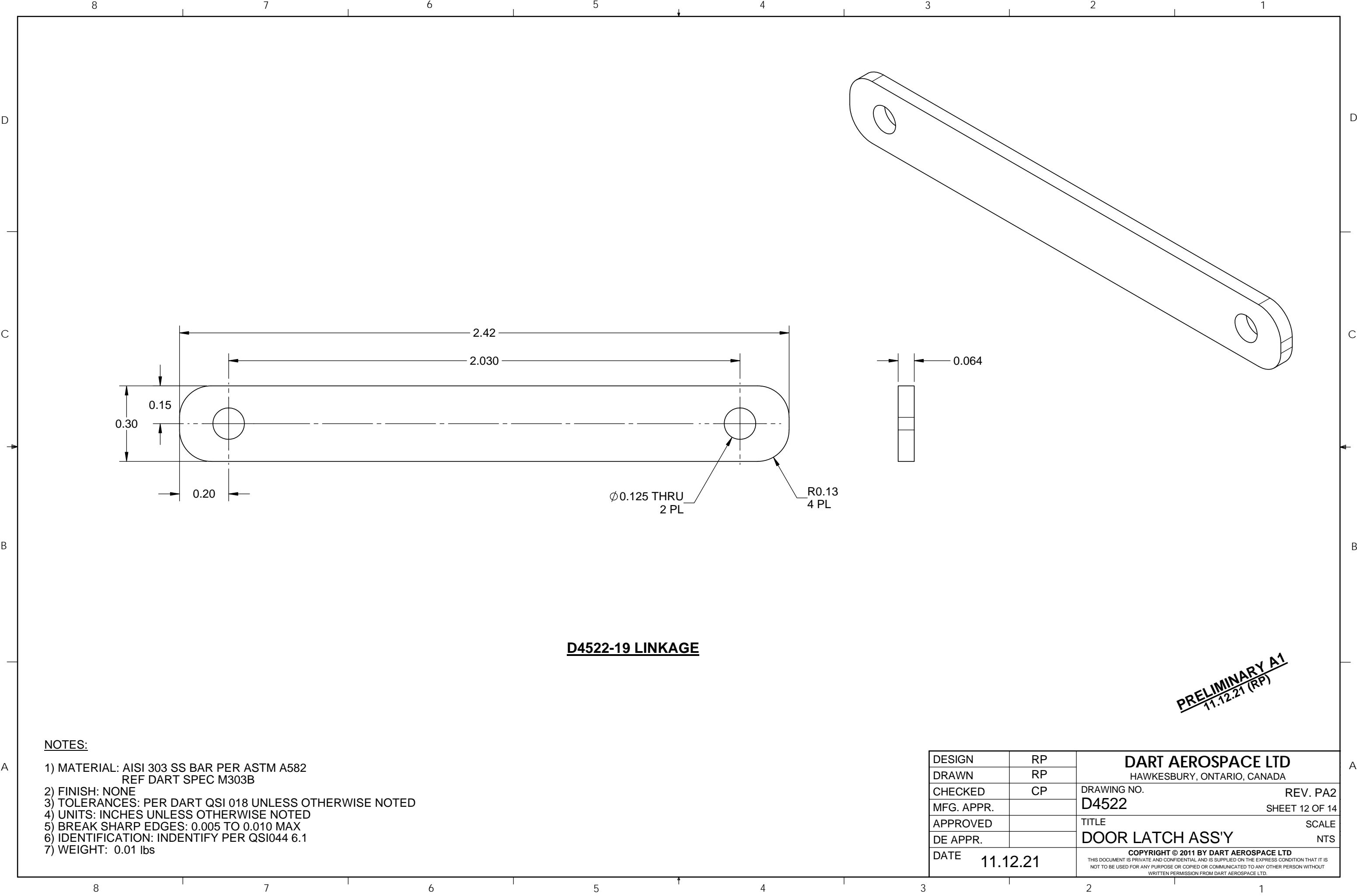
DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	CP	DRAWING NO. D4522	REV. PA2
MFG. APPR.		SHEET 10 OF 14	
APPROVED		TITLE	SCALE
DE APPR.		DOOR LATCH ASS'Y	NTS
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D4522-17 LINKAGE

PRELIMINARY A1
11.12.21 (RP)

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RP	
CHECKED	CP	DRAWING NO. REV. PA2
MFG. APPR.		D4522 SHEET 11 OF 14
APPROVED		TITLE SCALE
DE APPR.		DOOR LATCH ASS'Y NTS
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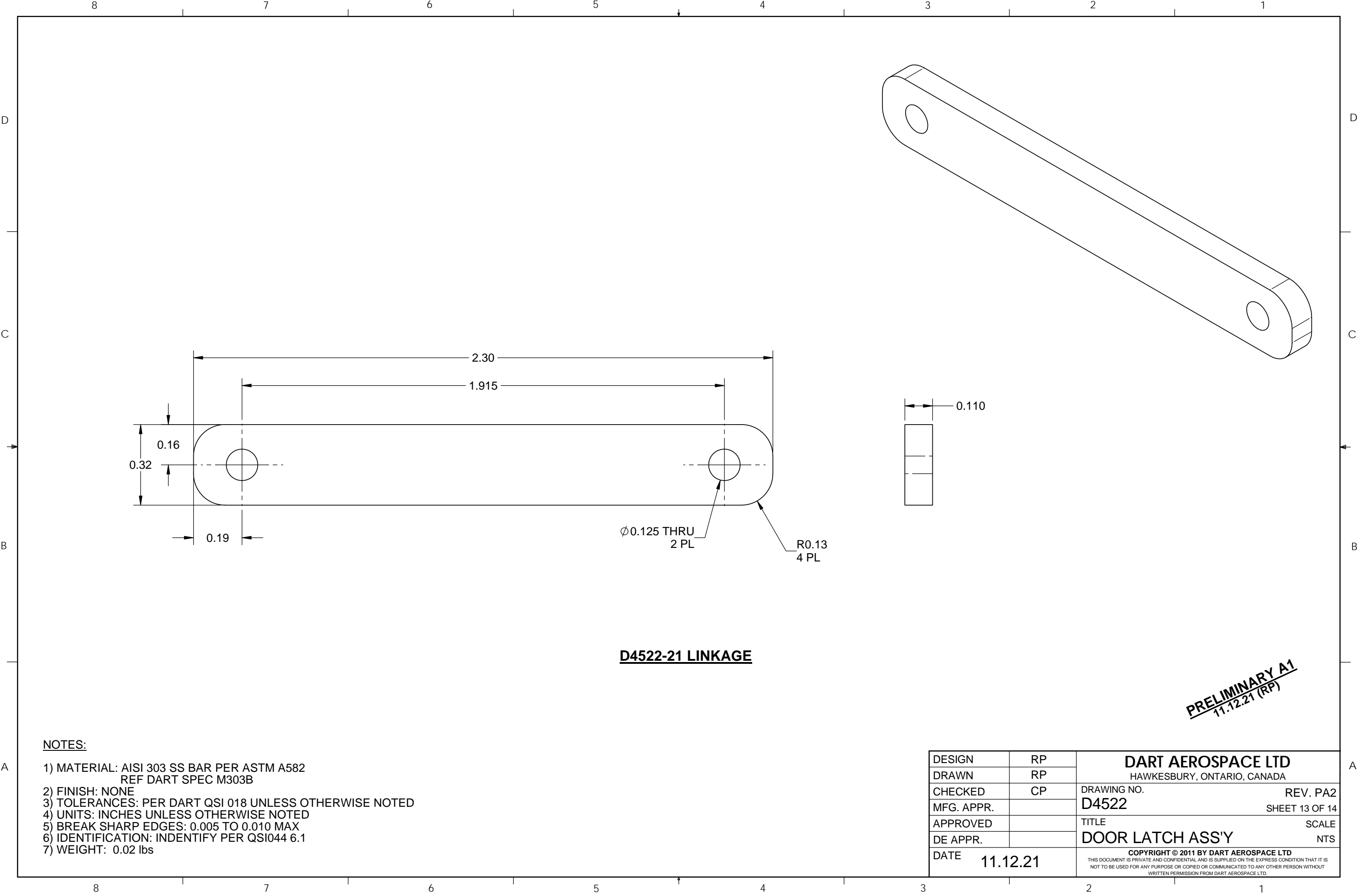
D4522-19 LINKAGE

PRELIMINARY A1
11.12.21 (RP)

NOTES:

- 1) MATERIAL: AISI 303 SS BAR PER ASTM A582
REF DART SPEC M303B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI044 6.1
- 7) WEIGHT: 0.01 lbs

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	CP	DRAWING NO.	REV. PA2
MFG. APPR.		D4522	SHEET 12 OF 14
APPROVED		TITLE	SCALE
DE APPR.		DOOR LATCH ASS'Y	NTS
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NOTES:

- 1) MATERIAL: AISI 303 SS BAR PER ASTM A582
REF DART SPEC M303B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI044 6.1
- 7) WEIGHT: 0.02 lbs

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	CP	DRAWING NO. D4522	REV. PA2
MFG. APPR.			SHEET 13 OF 14
APPROVED		TITLE	SCALE
DE APPR.		DOOR LATCH ASS'Y	NTS
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